

# CARBON REDUCTION PLAN

Supplier name:.....Over2hillsLimited.....

Publication date: .....07/07/2025.....

## Commitment to achieving Net Zero

Over2hills Limited is committed to achieving Net Zero emissions by 2050.

## Baseline Emissions Footprint

Baseline emissions are a record of the greenhouse gases that have been produced in the past and were produced prior to the introduction of any strategies to reduce emissions. Baseline emissions are the reference point against which emissions reduction can be measured.

Over2hills are committed to achieving net zero scope 1, scope 2 by 50% in 2030 and 100% 2040, from a 2019 Baseline

<b>Baseline Year: 2019</b>									
<b>Additional Details relating to the Baseline Emissions calculations.</b>									
We have used 2019 as a baseline, because this was the year before the impact of the pandemic. Transport is online to be carbon net zero by 2030.									
<b>Baseline year emissions:</b>									
<b>EMISSIONS</b>	<b>TOTAL (tCO<sub>2</sub>e)</b>								
<b>Scope 1</b>	Biomass 100.8 tCO <sub>2</sub> e Fuel 366.5 tCO <sub>2</sub> e								
<b>Scope 2</b>	Electricity 642.0 tCO <sub>2</sub> e								
<b>Scope 3</b> (Included Sources)	<p>Our scope 3 emissions are calculated following the Greenhouse gas directives/protocols. The conversion factors are used from the University Framework and environmental reporting guidelines.gov.uk</p> <table><tr><td>1. Fuel/Energy activities</td><td>98.6 tCO<sub>2</sub>e</td></tr><tr><td>2. Externally Purchase Items and services</td><td>94.8 tCo<sub>2</sub>e</td></tr><tr><td>3. Transportation and distribution Upstream</td><td>896.00 tCO<sub>2</sub>e</td></tr><tr><td>4. Operational generated Waste</td><td>57.00 tCO<sub>2</sub>e</td></tr></table> <p><b><u>Category 5</u></b></p> <p>Customer travel and expenses N/A*</p> <p>At this time we are unable to segregate the waste from our customers, we have however implement procedures to ensure this date can be collated on future revisions.</p>	1. Fuel/Energy activities	98.6 tCO <sub>2</sub> e	2. Externally Purchase Items and services	94.8 tCo <sub>2</sub> e	3. Transportation and distribution Upstream	896.00 tCO <sub>2</sub> e	4. Operational generated Waste	57.00 tCO <sub>2</sub> e
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4. Operational generated Waste	57.00 tCO <sub>2</sub> e								
<b>Total Emissions</b>	<b>2255.7 tCO<sub>2</sub>e</b>								

## Current Emissions Reporting

Reporting Year: 2025											
EMISSIONS	TOTAL (tCO <sub>2</sub> e)										
Scope 1	Biomass 75.6 tCO <sub>2</sub> e Fuel 329.85 tCO <sub>2</sub> e										
Scope 2	Electricity 577.80 tCO <sub>2</sub> e										
Scope 3 (Included Sources)	<p>Our scope 3 emissions are calculated following the Greenhouse gas directives/protocols. The conversion factors are used from the University Framework and environmental reporting guidelines.gov.uk</p> <table> <tr> <td>5. Fuel/Energy activities</td><td>88.74 tCO<sub>2</sub>e</td></tr> <tr> <td>6. Externally Purchase Items and services</td><td>85.32 tCo<sub>2</sub>e</td></tr> <tr> <td>7. Transportation and distribution Upstream</td><td>806.40 tCO<sub>2</sub>e</td></tr> <tr> <td>8. Operational generated Waste</td><td>52.44 tCO<sub>2</sub>e</td></tr> </table> <p><b><u>Category 5</u></b></p> <table> <tr> <td>Customer travel and expenses</td><td>N/A*</td></tr> </table>	5. Fuel/Energy activities	88.74 tCO <sub>2</sub> e	6. Externally Purchase Items and services	85.32 tCo <sub>2</sub> e	7. Transportation and distribution Upstream	806.40 tCO <sub>2</sub> e	8. Operational generated Waste	52.44 tCO <sub>2</sub> e	Customer travel and expenses	N/A*
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7. Transportation and distribution Upstream	806.40 tCO <sub>2</sub> e										
8. Operational generated Waste	52.44 tCO <sub>2</sub> e										
Customer travel and expenses	N/A*										
Total Emissions	2016.15 tCO <sub>2</sub> e										

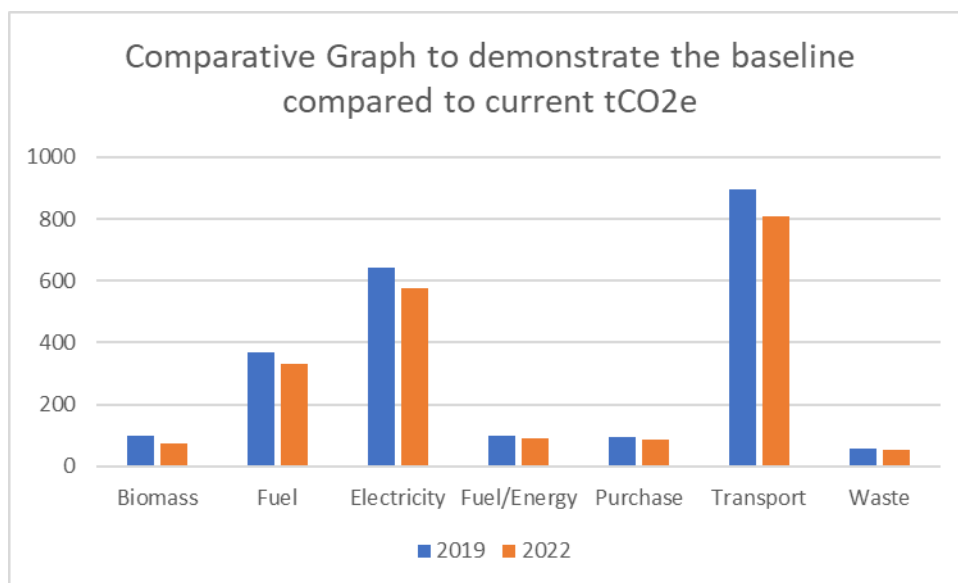
## Emissions reduction targets

In order to achieve net zero we are adopting the following targets:-

SCOPE 1 and 2      Green house gas emissions to be less than 50% by 2030  
And less than 95-100% by 2040 from our base line dated 2019

We intend to have a fully automated reduction plan by January 2026. Which will be integrated into our process flow.

Progress against these targets can be seen in the graph below:



## Carbon Reduction Projects

### Completed Carbon Reduction Initiatives

The following environmental management measures and projects have been completed or implemented since the 2019 baseline. We project that carbon emissions will decrease through the reduction initiatives over the next ten years to 2029 from the current 2019 position by 5% per year, to a total of 1745.41 tCO<sub>2</sub>e by 2027. This is a reduction of 22.5%.

In the future we hope to implement further measures such as:

*Active carbon reduction to date include:*

*Part 1 we acquired a woodland and wetland forest which we intend to develop and plant trees we have an initiative to plant trees this is not to carbon offset this additional is part of our progress to achieve net zero emissions.*



Location:

LAT: 53.632037, LNG: -1.676810

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We are a sustainability facility and reuse as much material and pass materials on to prevent contribution to landfill.

We have a commitment to the circular economy.

We are improving our reporting for scope 3, which will make our reporting much more accurate in the years to come.

We are working with our suppliers and encouraging them to work with ourselves to achieve net zero,

We are working towards and incentivising all employees so that everyone understands how net zero emissions can benefit the environment and business.

We have donated 12000 items of furniture free of charge back into the re-use market, all of which is fully audited and have saved countless amounts of carbon. We have a huge push on remanufacturing, resizing, recovering services to for our customer, a drive towards a circular economy and sustainability.

## Declaration and Sign Off

This Carbon Reduction Plan has been completed in accordance with PPN 06/21 and associated guidance and reporting standard for Carbon Reduction Plans.

Emissions have been reported and recorded in accordance with the published reporting standard for Carbon Reduction Plans and the GHG Reporting Protocol corporate standard<sup>1</sup> and uses the appropriate Government emission conversion factors for greenhouse gas company reporting<sup>2</sup>.

Scope 1 and Scope 2 emissions have been reported in accordance with SECR requirements, and the required subset of Scope 3 emissions have been reported in accordance with the published reporting standard for Carbon Reduction Plans and the Corporate Value Chain (Scope 3) Standard<sup>3</sup>.

This Carbon Reduction Plan has been reviewed and signed off by the board of directors (or equivalent management body).

### Signed on behalf of Over2hills Limited:

Signed: *Eric Simpson*

Position: C.E.O.

Date: 8 July 2025

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<sup>1</sup> <https://ghgprotocol.org/corporate-standard>

<sup>2</sup> <https://www.gov.uk/government/collections/government-conversion-factors-for-company-reporting>

<sup>3</sup> <https://ghgprotocol.org/standards/scope-3-standard>